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**Product Data Sheet &
General Processing Conditions**

**EMI 1061
Polybutylene Terephthalate (PBT)
Stainless Steel Fiber
Electrically Conductive
EMI/RFI/ESD Protection**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	10 %	10 %	
Specific Gravity	1.42	1.42	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0120 - 0.0160 in/in	1.20 - 1.60 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	0.7 ft-lbs/in	37 J/m	D 256
unnotched 1/8 in (3.2 mm) section	11.0 ft-lbs/in	587 J/m	D 4812
Tensile Strength	8000 psi	55 MPa	D 638
Tensile Elongation	> 10.0 %	> 10.0 %	D 638
Tensile Modulus	0.45 x 10 ⁶ psi	3103 MPa	D 638
Flexural Strength	13000 psi	90 MPa	D 790
Flexural Modulus	0.42 x 10 ⁶ psi	2896 MPa	D 790

ELECTRICAL

Volume Resistivity	< 1 ohm.cm	< 1 ohm.cm	D 257
Surface Resistivity	< 1E4 ohm/sq	< 1E4 ohm/sq	D 257
Surface Resistance	< 1E3 ohm	< 1E3 ohm	ESD STM11.11
Static Decay			ESD STM11.11
MIL-PRF-81705D, 5kV to 50 V, 12% RH	< 2.00 s	< 2.00 s	FTMS101C 4046.1

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	380 - 430 °F	193 - 221 °C
Mold Temperature	145 - 180 °F	63 - 82 °C
Drying	4 hrs @ 250 °F	4 hrs @ 121 °C
Moisture Content	0.03 %	0.03 %
Dew Point	-20 °F	-29 °C

PROCESSING NOTES

Use a reverse barrel profile. Remove hopper magnets. Allow 4 - 5 shots to properly disperse the conductive fibers. The surface finish should have a silver streaking appearance, not clumps.
Remove hopper magnets.
Desiccant Type Dryer Required.